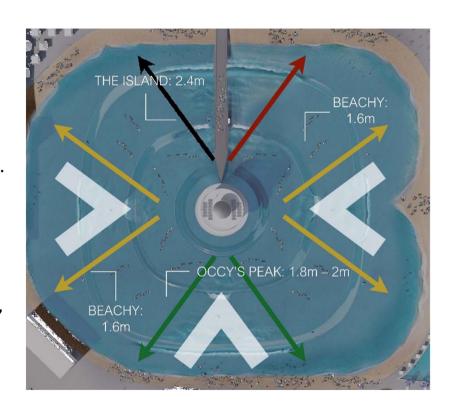


Level 1, 99 Melbourne Street, South Brisbane | ABN 22 105 267 016 | aspec.com.au



Everyone gets a break!

- The Surf Lakes 5 Waves Technology generates unique "concentric waves" which break around the perimeter of a man-made lake.
- Targeting range of users, but primarily the general public. Caters for all skill levels – 5 waves.
- Provides consistent waves, independent of weather, in controlled environment.
- ASPEC engaged to perform civil, structural mechanical engineering for "full scale prototype" for new wave park system in Yeppoon QLD.
- Engenuity Solutions providing Electrical,
 Instrumentation, mechanical and project engineering.



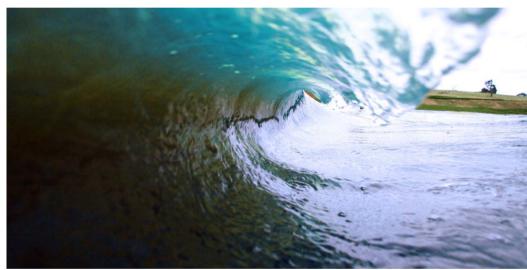




Initial Concept - Scale Model Results





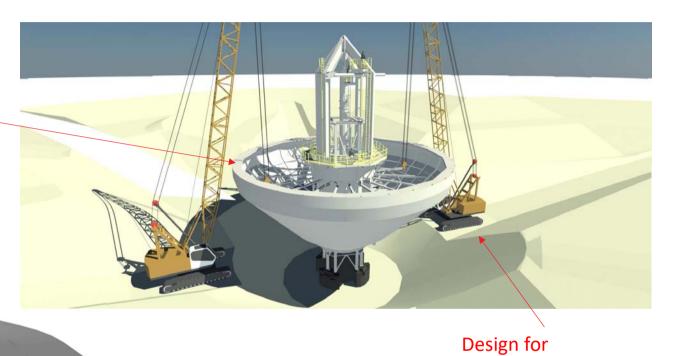


https://youtu.be/vk8X GUYIgM



Full Scale Design

Concentric Wave Device (CWD) generates waves



Deliberate bathymetric profile to shape waves

construction / crane access



Electrical, instrumentation & piping



Aspec Civil, structural and mechanical



Key Figures



2.4m Wave

Wave face greater than any competing technologies



8 MN Thrust

CWD motivating force greater than SpaceX Falcon 9 Rocket thrust, pulsed every 6 seconds



2400 Rides/Hr

Multiple breaks and multi-wave sets means an order of magnitude more opportunity for rides than any other surf park.



>200 People

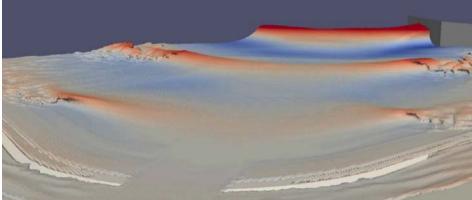
More than 200 people were directly involved in the design, construction, marketing & commissioning of the Surf Lakes technology.

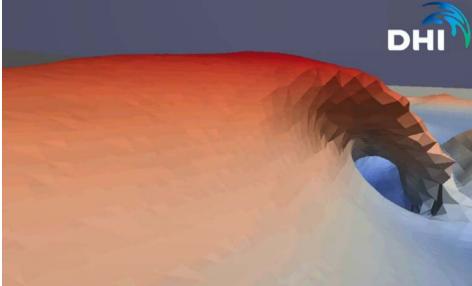


Bathymetry Design & CFD

- ASPEC design / modelling of lake bathymetry and civils
- Advanced Computational Fluid Dynamics (CFD) by DHI
- Close match between actual and simulated waves



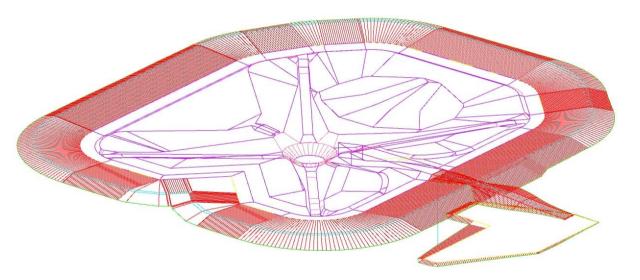






Aspec Civil Design

- Civil engineering and modelling (12D)
- Geotechnical design
- Specification of pavements, lake liner, crane pads, earthworks



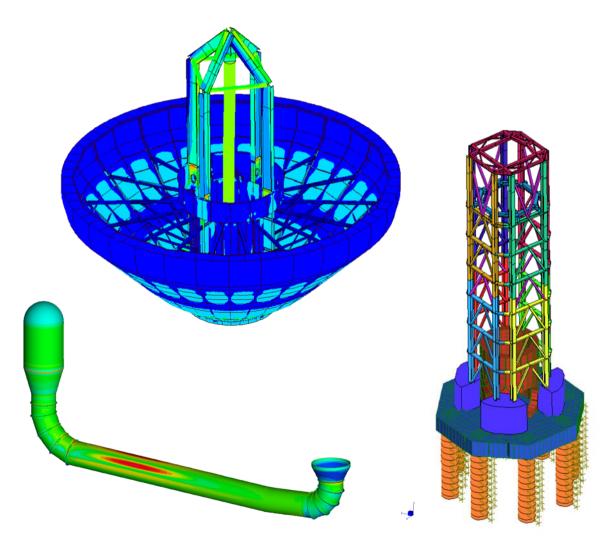






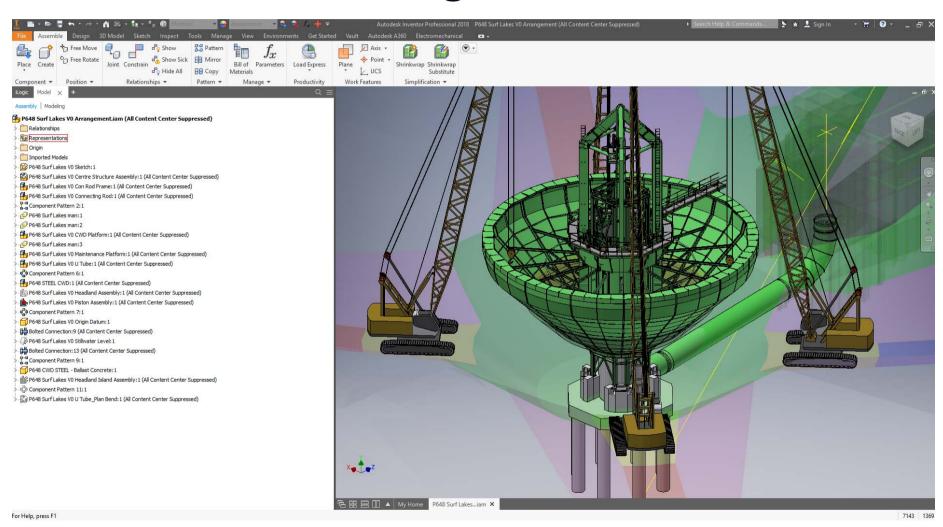
Structural / Mechanical Engineering

- ASPEC completed structural and mechanical engineering for the majority of major structures / equipment on site.
- The extreme loads and fatigue cycles
 experienced by the wave generation equipment
 required the use of advanced non-linear static
 and dynamic Finite Element Analysis (FEA)
 techniques.
- ASPEC leveraged past experience from heavy industrial / materials handling machine engineering to execute the design.



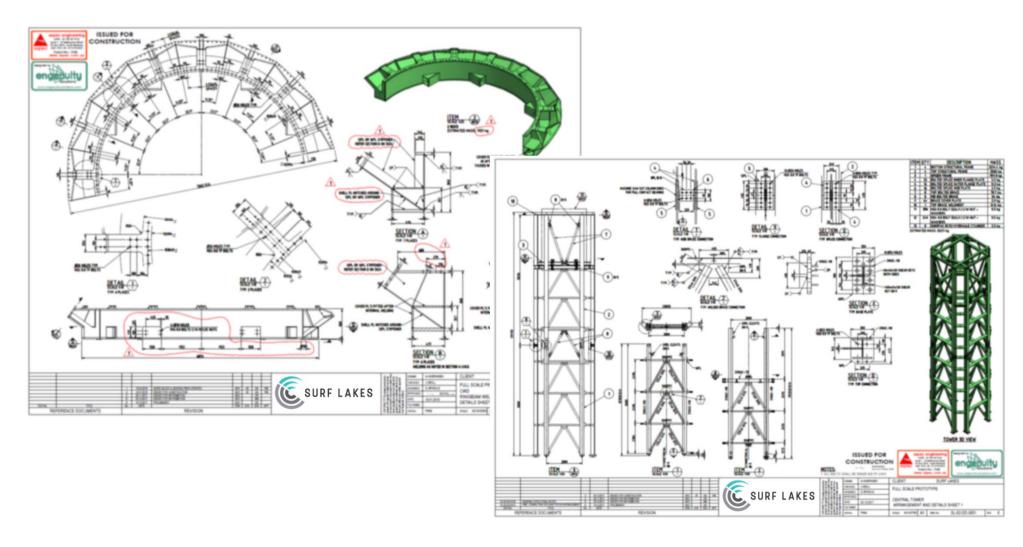


Parametric Modelling in Inventor





Parametric Modelling -> Drawings





Civil Construction









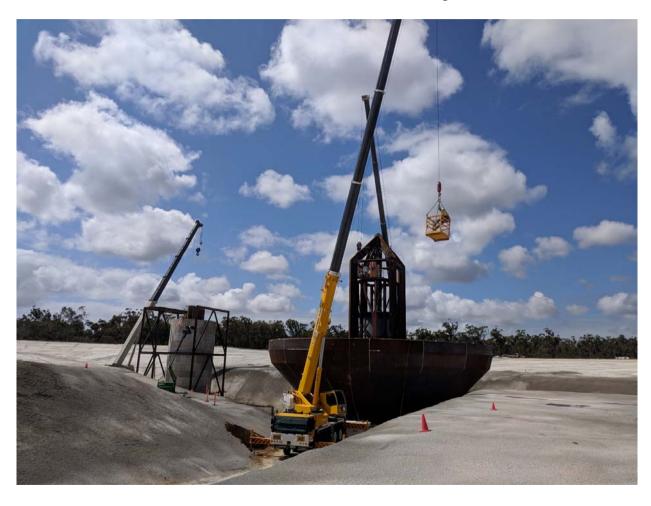
Heavy Fabrication & QA Auditing







On-Site Assembly

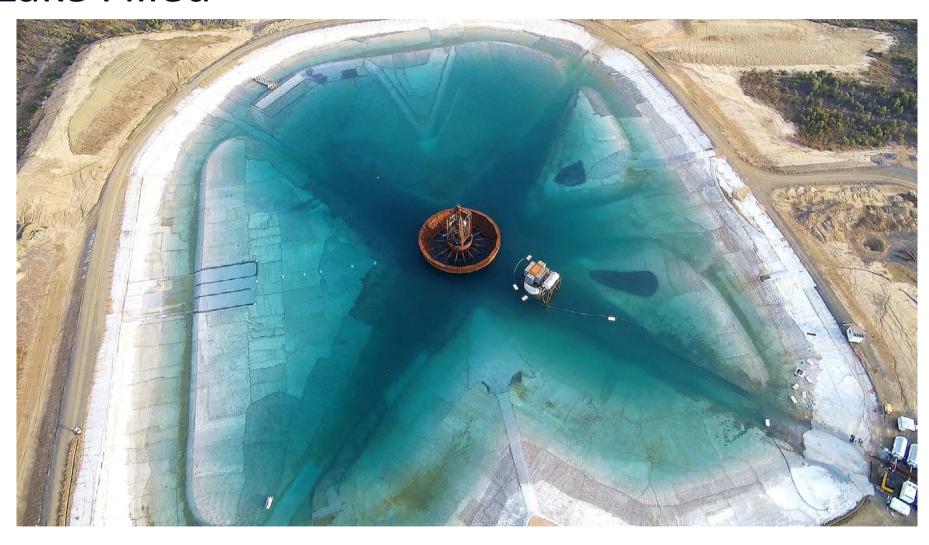








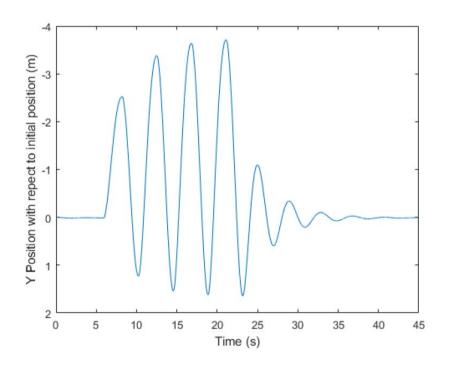
Lake Filled





Commissioning & System Dynamic Models

- ASPEC -> Matlab model of system dynamics
- Engenuity -> Instrumentation Design, Installation and Commissioning
- Real time field analysis of data.







Waves Produced!





Waves Produced!







https://www.youtube.com/watch?v= I6r0cDqPN4













Thank you.

aspec engineering